



















FOR BEEKEEPERS.











SINCE 1937 THE REFERENCE POINT FOR BEEKEEPERS.

LEGA S.r.l. Costruzioni Apistiche is an Italian company that has been a leading player in the beekeeping world since 1937, well known for its professionalism and in-depth knowledge of the subject, a skill invaluable in the design and production of equipment for beekeepers.

Ours is a family business that has been trading for over eighty years and therefore boasts decades of specific experience acquired among bees and beekeepers, essential for the correct design of the machines.

Armando Lega encountered beekeeping almost by chance, in 1937, when a friend of his gave him two swarms of bees. The passion for this activity immediately captured his interest and before he realised it, he had become a beekeeper: an amateur beekeeper at the beginning, then, over time and with the collaboration of his young son Giuseppe, he joined "the company" in 1953 as a professional beekeeper.

It was during that period that we began to manufacture the first pieces of equipment for us and later for an ever-increasing number of beekeepers, while also breeding queen bees for around ten years in order to meet the needs of local beekeepers.

After completing his studies in 1959, a second son, Roberto, also joined the business. The experience gained over the years among bees and beekeepers therefore allows us to expertly create the equipment that best responds to the evolution of this activity, which is currently in considerable expansion.

Thanks to our experience, we are able to respond flexibly to the demand of beekeepers, combining production based mainly on large series with the creation of machines.

Back in Faenza after the liberation, the first production of Lega wooden With the entry into Manufacture of **beehives** and the company of the tangential cages frames begins, second son **Roberto**, with pointed panels including the the first **production** for honey extractors. 10-frames of **smokers** begins. Invention of the "Standard" Dadant First mesh veils revolutionary **burn** Beehive. produced by his wife protection for Construction He also starts the Lina and inclusion smokers. of the 1200 m² **Armando Lega** production of in the catalogue factory in Via meets the world of honey extractors of queen bee Armandi. beekeeping. and **ripeners** in excluders. galvanised plating. 1964 1965 1968 1955 1959 1937 1969 1953 1944 1943 First **Trade Fair in** Trento and start of the production of wax sheets. Armando's son Purchase of the Giuseppe Lega enters Despite the SAIMP milling the company. difficulties of the Participation in the machine for the The **breeding** and war, the **passion** construction of **Apimondia Trade** marketing of Queen for bees grows. Fair in Munich in moulds. Bees begins. **Germany** with electric honey extractors with new hydraulic clutch by

CHRONO HISTORY





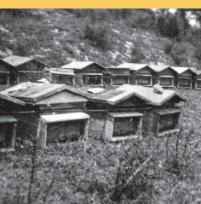
Giuseppe Lega recounts:

"Bees entered my life in 1941, at the age of 4/5 years. The first memories date back to the Second World War when, accompanying my father, who was finally discharged, we visited his small apiary near the bank of the Lamone river.

At one point I saw him looking up in the sky, taking me by the hand and throwing us together into a nearby ditch. A plane machine gunned the beehives."





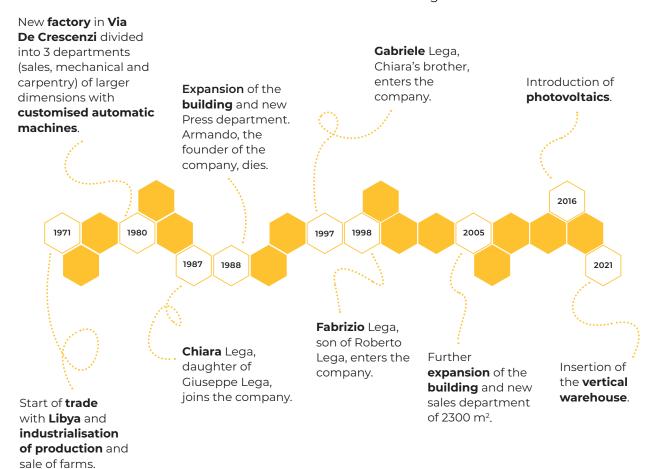


Lega.



"Always manufacture the material as if you were to use it"

Armando Lega











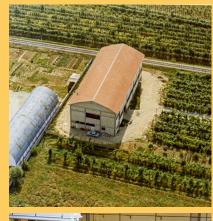




OVER 80 YEARS OF EXPERIENCE

"In 1944 Armando had to start making beehives. We found a timber merchant, we went to choose the wooden planks and we had the planks cut by a craftsman. That's how we began to manufacture the first beehives and frames. Although I was only 7/8 years old, I was already nailing the frames. Later my father managed to make a woodworking machine for himself. We were finally free from the dependency on other artisans and this was a memorable day!

From that day on, the beehives were only branded LEGA."















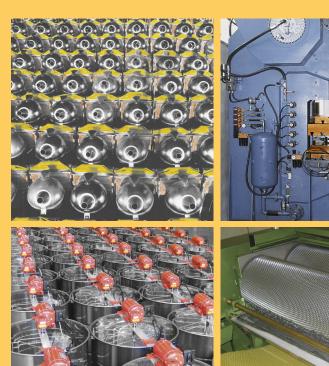
THE COMPANY











LEGA is a family business that has been trading for over 80 years and has a in-depth specific **experience acquired among bees and beekeepers**. We were in fact firstly amateur beekeepers and then, over time, also professional beekeepers. At the same time we manufactured the first equipment for ourselves and later for an increasing number of beekeepers. We have also been breeding queen bees for around ten years to meet the needs of local beekeepers. This experience allows us to create with full competence the equipment that best responds to the evolution of this activity which today is in considerable expansion, in the wake of a healthy return to nature and its most genuine products.

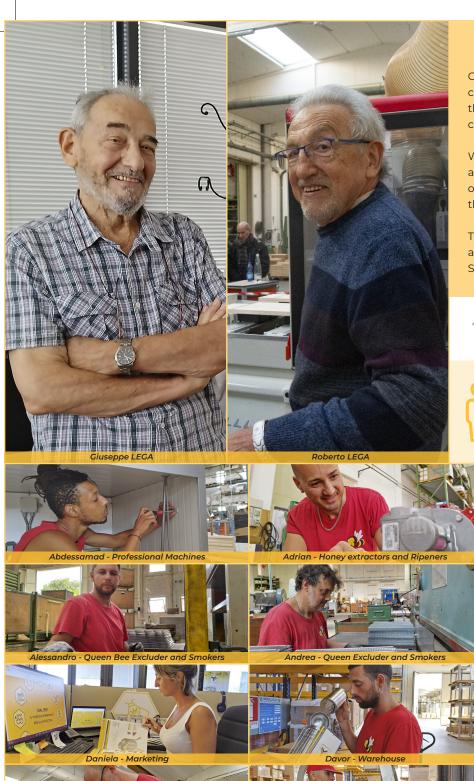
All our efforts are directed to the design, testing and production of equipment necessary for beekeeping, be it the pastime of the hobbyist or the trade of the professional.

We are certain that a product conquers and maintains the market only if it is flawless and therefore we pay the utmost attention to its continuous quality improvement by using state-of-the-art machines in its production, many of which are manufactured specifically for us. **The dedicated focus on quality is always accompanied by the constant and careful updating of the functionality of each individual tool**. This allows us to obtain two results at the same time; universally recognised superior quality and an adequate cost to quality ratio, only possible if the processing criteria are technologically advanced.

Our production is mainly based on large series but we are also ready to create special machines; this flexibility allows us to satisfy even those beekeepers who need to customise certain important pieces of equipment.

Our company, which now includes among its members the Lega third generation, uses the collaboration of 45 people who work in the shipping departments, in the mechanical workshop, in carpentry, waxworking, in the warehouse, technical department and in the administrative and commercial offices.

Lega has never ceased its **search for innovation and convenience** of its products. Credit goes to the constant collaboration between the Lega brothers: thanks to **Roberto**'s ingenuity and study, to **Giuseppe**'s commercial and communication skills, over the years we have introduced innovative ideas and products into the beekeeping market, which have now become a standard world wide. These include: standard beehives, smokers, uncapping machines and presses.



Our team excels for its training and competence that constantly increases thanks to the training that the company offers.

We pride ourselves on our family atmosphere where everyone feels part of the company and collaborates for the growth and quality of the products.

The languages spoken in the company are Italian, English, French, German, Spanish, Romanian and Arabic.



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THE TEAM



Marigherita - Production

Marigherita - Production

Marigherita - Production

Marinella - Purchasing

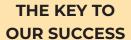
Claudio - Carpentry and Small Items

Luciano - Queen Excluder and Smokers

Yuri - Stainless Steel

"INDIVIDUALLY, WE ARE A BEE.

> TOGETHER, **WE ARE** A SWARM."







Chiara LEGA - Administration



































Fedor - Honey extractors



SERVING BEEKEEPERS



WORLD **WIDE**





The Lega brand is synonymous with quality worldwide. From Brazil to Zambia, from the Arab Emirates to Switzerland, from Germany to the United States, even including South Africa and Australia, Lega's competence and professionalism has allowed the quality of Made in Italy to be exported to more than 100 countries.

A constant and widespread expansion that testifies to the brand's ability to renew itself and to adapt to any type of market.

EUROPE

ITALY ALBANIA AUSTRIA BELGIUM **BOSNIA HERZEGOVINA** BULGARIA CYPRUS CROATIA DENMARK ESTONIA FINLAND FRANCE GERMANY **GREAT BRITAIN** GREECE HUNGARY IRELAND LIECHTENSTEIN LITHUANIA LUXEMBOURG MACEDONIA MALTA MOLDAVIA MONTENEGRO NORWAY POLAND PORTUGAL REPUBLIC OF SAN MARINO

ROMANIA SERBIA **SLOVAKIA SLOVENIA** SPAIN **SWEDEN SWITZERLAND** THE CZECH REPUBLIC THE NETHERLANDS TURKEY UKRAINE VATICAN CITY

AFRICA

ALGERIA ANGOLA **BURKINA FASO** BURUNDI CAMEROON DIGIBOUTI **EGYPT ERITREA ETHIOPIA GHANA IVORY COAST KENYA** LIBYA MOROCCO NIGERIA REUNION



SENEGAL SOUTH AFRICA SWAZILAND TUNISIA UGANDA ZAMBIA

NORTHERN AMERICA

CANADA DOMINICAN REPUBLIC GUADELOUPE MEXICO NICARAGUA USA

SOUTH AMERICA

ARGENTINA
BRAZIL
CHILE
COLOMBIA
ECUADOR
PARAGUAY
TRINIDAD & TOBAGO
URUGUAY
VENEZUELA

OCEANIA

AUSTRALIA FRENCH POLYNESIA NEW ZEALAND

ASIA

AFGHANISTAN
BHUTAN
CHINA
JAPAN
JORDAN
INDIA
IRAQ
ISRAEL
KUWAIT
LEBANON
MONGOLIA
NORTH KOREA
PAKISTAN
QATAR
SAUDI ARABIA
SOUTH KOREA
SULTANATE OF OMAN
TAIWAN
UNITED ARAB EMIRATES
VIETNAM



PASSION WITHOUT BORDERS

"AS LONG AS YOU
HAVE PASSIONS YOU
WILL NEVER STOP
DISCOVERING THE
WORLD."

CESARE PAVESE



QUALITY







The customer buys first of all to satisfy a need and nowadays the vast majority of needs are all satisfied by the offer that exists on the market. Our choices and perceptions are not driven by a generic concept of product quality, but by the satisfaction that our products give to our personal needs.

The concept of made in Italy that we love so much can be a reason for choice. A sign that unconsciously advises us to be genuine, but does not guarantee it. In 2010 the dedicated after-sales service was set up to assist the customer.

The primary goal of our company is the complete satisfaction of the customer who has chosen us.

Given the constant technological evolution and the continuous increase in the qualitative demands of the



market, being chosen and valued by its customers means excelling in efficiency, quality, price, reliability, service and image.

The main objective is the continuous search for the quality of our products and the improvement of the service offered to customers. All monitoring and control activities stem from a matured experience which, combined with the regulatory provisions, result in products with high technical-quality characteristics.

Our technical department is always attentive and available to evaluate the production of customised items made to measure on customer request.



BEYOND MADE IN ITALY





NUMBERS







The factories in via De Crescenzi and via Maestri del Lavoro currently cover a total of 6,500 m² and allow us to always have a large quantity of material available to quickly and precisely process the orders that we receive from all over the world.

If you wish to visit us, our doors are open; you can see the material first-hand, talk about it with us, clarify any questions you may have and discuss it with our technicians.

If you need material you can take it from store, you will save the packaging and shipping costs.

WHY CHOOSE LEGA:

85 YEARS
OF ALL-ITALIAN
PASSION AND EXPERIENCE

150,000 HONEY EXTRACTORS
300,000 RIPENERS
BUILT THROUGHOUT THE COMPANY'S HISTORY

64,300 CUSTOMERS
WHO USE OUR PRODUCTS DAILY

30 YEARS
IS THE AVERAGE LIFE
OF OUR STAINLESS STEEL EQUIPMENT

97.8% OF CUSTOMERS

ARE SATISFIED WITH OUR EQUIPMENT

AND RECOMMEND US

TO OTHER BEEKEEPERS

Our "shipping department" will quickly and carefully deliver the order to you, using the means you have indicated or that we consider the most convenient.

In any case you will have the certainty of buying material "built by beekeepers for beekeepers".



OUR POINT OF SALE







PRODUCTS





The research and development of new products with high levels are undoubtedly objectives of considerable importance for the company, objectives that are achieved through the continuous monitoring of all stages of the production process including installation of the finished product.

Stainless steel in particular has always been our core business: the manufacturing quality of ripeners, honey extractors, honey driers and wax melters is recognised and valued by our customers.

1 BEEHIVE AND ACCESSORIES

DADANT BEEHIVE

OBSERVATION BEEHIVE

NUC BOX **FRAMES** WIRING WAX FOUNDATIONS QUEEN EXCLUDER BEEHIVE ACCESSORIES AND HARDWARE FEEDERS AND BEE ESCAPES

2 QUEEN BEE BREEDING

MATING BEEHIVE GRAFTING TOOLS AND CUPS CAGES AND QUEEN BEE KITS

3 APIARY

SMOKERS SWARM CATCHER HIVE TOOLS AND BRUSHES COLLECTION OF POLLEN AND PROPOLIS VENOM COLLECTION ANTI-VARROA

CLOTHING

MESH VEILS YELLOW LINE WHITE LINE PROFESSIONAL LINE GLOVES

5 UNCAPPING

UNCAPPING TRAYS ACCESSORIES **UNCAPPING MACHINES** CAPPINGS HANDLING

6 HONEY EXTRACTORS

TANGENTIAL MANUAL RADIAL MANUAL MANUAL TANGENTIAL/RADIAL TANGENTIAL MOTORISED RADIAL MOTORISED MOTORISED TANGENTIAL/RADIAL RADIAL PROFESSIONAL **PROFESSIONAL LINES** SPARE PARTS AND ACCESSORIES HANDLING HONEYCOMB COLLECTION HONEY GATES AND FITTINGS





7 RIPENERS AND BLENDERS

RIPENERS, STRAINERS AND SUPPORTS
PROFESSIONAL RIPENERS
FILTERS AND SPARE PARTS
BLENDERS

8 HONEY PROCESSING

HONEY PUMPS
PUMP ACCESSORIES
HONEY PROCESSING
MEASURING TOOLS
SUMP TANKS
HONEY DRIERS

9 PACKAGING

FILLING UP MACHINES
PACKAGING OF HONEY
AUTOMATIC POTTING LINES

10 WAX PROCESSING

STEAM WAX MELTERS
SOLAR WAX MELTERS
STERILISER, WAX MELTING TANKS AND TRAYS

n ROYAL JELLY AND POLLEN

VACUUM SUCKING MACHINE ROYAL JELLY JARS AND BOXES POLLEN DRIERS

2 DIDACTIC MATERIAL AND MERCHANDISING

BOOKS LABELS PHOTOGRAPHIC MATERIAL MERCHANDISING

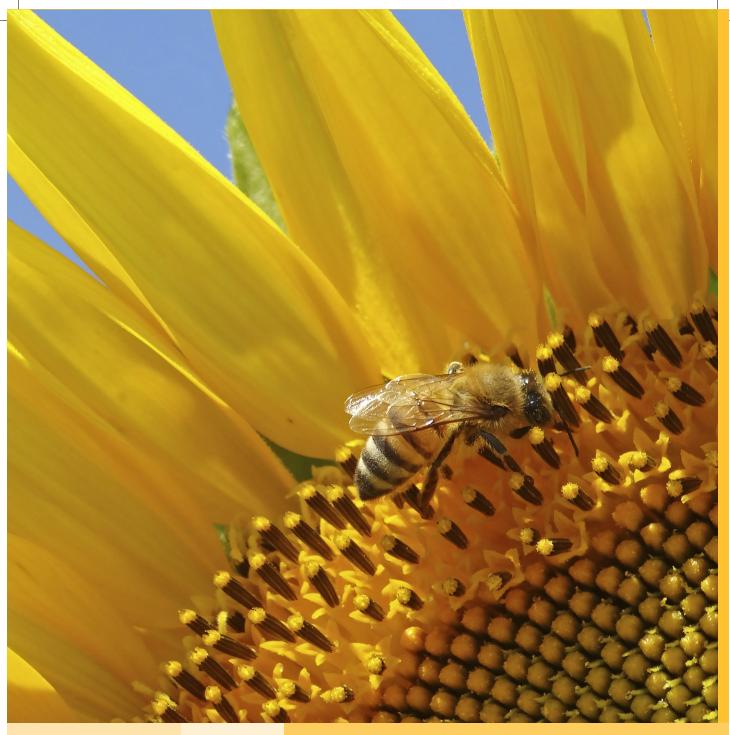


OUR BUSINESS



The procurement, control, supply and transportation are planned through procedures and operating instructions that allow anyone to carry out their work with the absolute certainty of guaranteeing the quality of their own tasks as well as of the entire process.

Each category is designed with products to assist the beekeeper throughout the process from caring for bees to potting honey.



GREEN





"There is always an open book for all eyes: nature"

Jean-Jacques Rousseau

The **photovoltaic system**, inaugurated in March 2016 and built at the same time as the disposal of the Eternit roof, consists of 398 panels and has a power of **99.50 kWp**. It has a production of **110,000 kWh/year**, equal to **47.3 tons of CO2 not emitted into the atmosphere**. Since its commissioning it has produced a total of 427,000 kWh, equal to **183 tons of CO2 not emitted into the atmosphere**.

Annual electricity consumption fell by about 35%.

On average, we use 74,000 kWh/year in self-consumption and feed back 36,000 kWh/year to the grid, making them available to the community as **sustainable energy**.







STRATEGY



The introduction of the vertical warehouse in 2021 has allowed optimisation of the warehouse logistics, offering huge advantages in terms of savings, efficiency, safety and cleanliness.

The constant investments in research and innovation of production processes have allowed **LEGA** to carve out a primary and absolute reference role in the beekeeping market.



TRADE FAIRS







THE AWARDS WON DURING TRADE FAIRS

1971 URSS

Gold medal: The Hydraulic Press for Wax Extraction **Silver medal**: The Centrifuge for 18 Frames

1975 France

Gold medal: The Honey Extractor Silver medal: Hydraulic Press

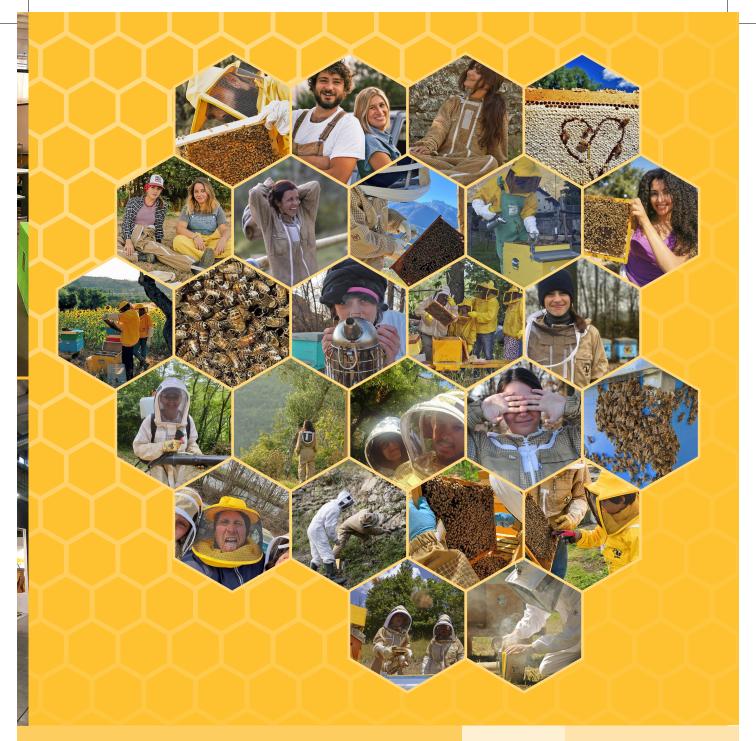
1977 Australia

Gold medal: The Modern Design of the Beekeeping Equipment

1983 Hungary

Silver medal: Innovation

1997 Belgium Gold medal



Since 2019 we have been giving our beekeeper customers the opportunity to become protagonists by posting their photos and videos while using our products.

FOLLOW US TOO!





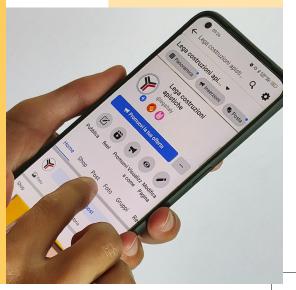






SOCIAL





ODE TO BEES by Pablo Neruda

Multitude of bees! in and out of the crimson, the blue, the yellow, of the softest softness in the world; you tumble

headlong into a corolla

to conduct your business, and emerge

wearing a golden suit and quantities of yellow boots.

The waist, perfect,

the abdomen striped with dark bars,

the tiny, ever-busy head,

the wings,

newly made of water;

you enter

every sweet-scented window,

silken doors,

penetrate the bridal chamber

of the most fragrant

love, discover а drop

of diamond

and from every house you visit you remove

honey, mysterious, rich and heavy honey, thick aroma, liquid, guttering light,

until you return to your

and on its gothic parapets

deposit the product

of flower and flight,

the seraphic and secret nuptial sun!

Multitude of bees!

Sacred elevation of unity, seething schoolhouse. Buzzing, noisy workers process the nectar,

swiftly exchanging drops

of ambrosia; it is summer siesta in the green

solitudes

of Osorno. High above, the sun casts its spears

into the snow, volcanoes glisten,

land stretches endless as the sea, space is blue, but something trembles, it is the fiery, heart of summer, the honeyed heart

multiplied, the buzzing

bee.

the crackling honeycomb of flight and gold!

Bees.

purest laborers,

ogival

workers fine, flashing proletariat, perfect, daring militia that in combat attack

with suicidal sting;

buzz, buzz above

the earth's endowments,

family of gold, multitude of the wind, shake the fire from the flowers, thirst from the stamens,

the sharp, aromatic thread

that stitches together the days,

and propagate honey,

passing over

humid continents, the most

distant islands of the

western sky.

Yes:

let the wax erect green statues, let honey spill in infinite tonques.

let the ocean be α

beehive, the earth tower and tunic of flowers, and the world a waterfall, a comet's tail, a never-ending

wealth of honeycombs!

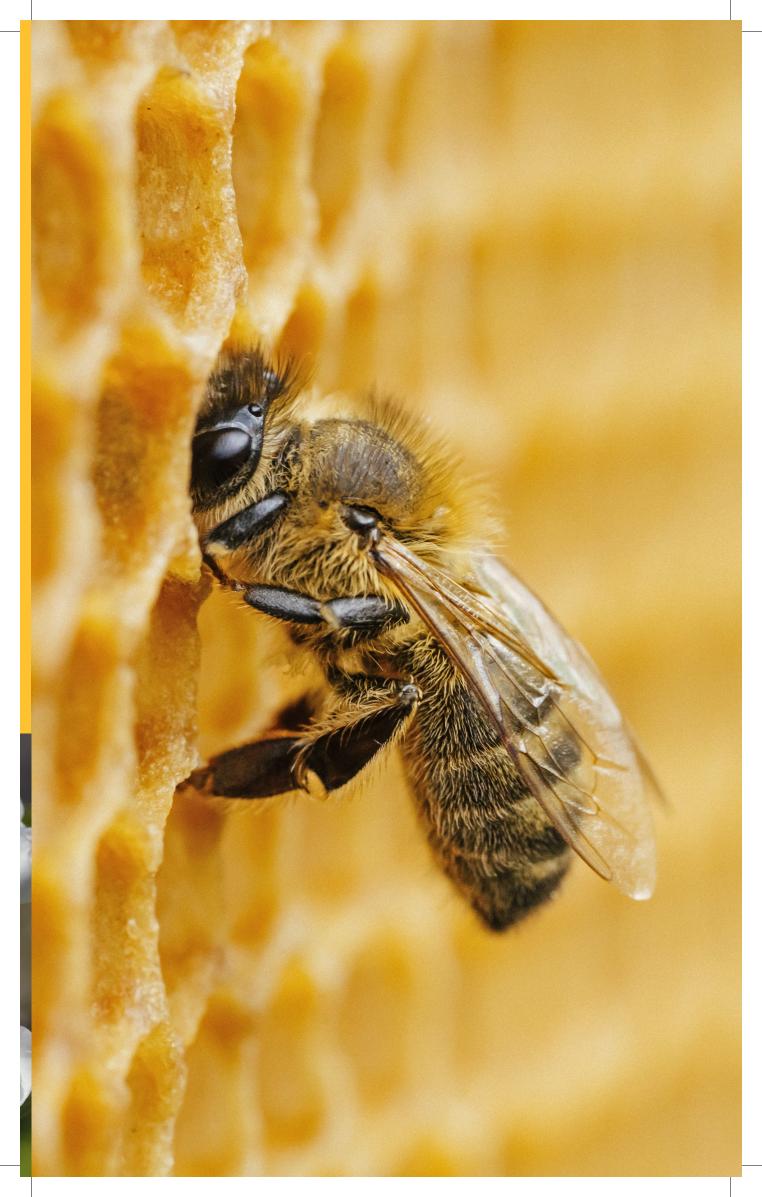
communal palace













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VISIT THE WEBSITE **LEGAITALY.COM**